

Section I ☒ Installation Preparation

Part Number: Reference Vehicle/Part Number Applicability Matrix

Section I ☒ Installation Preparation

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Accelerator Pedal (Auto & Man)
2	1	Brake Pedal (Auto Only)
3	1	Brake Pedal (Man Only)
4	1	Clutch Pedal (Man Only)
5	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	None	

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	None	

Conflicts

Note: None

Recommended Tools

Safety Tools	
Vehicle Protection	Blankets
Special Tools	
Clean Terry Cloth	
Installation Tools	
None	
Special Chemicals	
Soapy Water	Liquid Soap & Water







Vehicle / Part Number Applicability Matrix

Vehicle	IC	XA/RB	ECHO	Corolla	Matrix	Celica GT	RAV4	Scionia	Tacoma (99-04)	Tacoma (05-)	Tundra (03-04)	Tundra (05-)	Camry	4Runner	Solara
SILVER															
Auto:															
PTS22-21050	■														
PTS22-52030		■	■												
PTS22-12030				■	■										
PTS22-20030						■									
PTS22-42030							■								
PTS22-0C030								■		■			■	■	
PTS22-35030									■						
PTS22-34030											■				
PTS22-89030															■
SILVER															
Man:															
PTS22-21051	■														
PTS22-12031		■	■	■	■										
PTS22-35031									■						
PTS22-20031						■									
PTS22-42031							■								
PTS22-06031														■	■
PTS22-35051										■					
RED ☒ Auto:															
PTS22-52030-03		■	■												
RED ☒ Man:															
PTS22-12031-03		■	■	■	■										
BLUE ☒ Auto:															
PTS22-52030-08		■	■												
BLUE ☒ Man:															
PTS22-12031-08		■	■	■	■										

General Applicability

Note:

Legend



-  **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
-  **OPERATOR SAFETY:** Use caution to avoid risk of injury.
-  **CRITICAL PROCESS:** Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation.
-  **GENERAL PROCESS:** This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation.
-  **TOOLS & EQUIPMENT:** Calls out the specific tools and equipment recommended for this process.
-  **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

Section II  Installation Procedure

Section II  Installation Procedure

A. Pre-installation Precautions



Vehicle engine is  OFF  and vehicle is on a flat surface (not on an incline/decline).



Engage Parking Brake.



Engage transmission into Park (Auto Trans) or into any gear (Manual Trans).

Place protective blanket over driver's side entry way and on top of drivers floor mat.

B. Remove OE Rubber Pedal Cover



Remove the OE Rubber Pedal Cover(s) off of the brake pedal (Auto & Man) and clutch pedal for manual transmissions. (Fig. B1)

Discard OE Rubber Pedal Cover(s).

C. Install Accelerator Sport Pedal



Lubricate the inside of the Accelerator Sport Pedal by spraying the soapy water mixture. (Fig. C1)



Place the Accelerator Sport Pedal over the OE Accelerator, and manipulate the installation by twisting and pushing the Accelerator Sport Pedal onto the OE Accelerator, until fully installed. (Fig. C2)



- NOTE:** To ensure proper installation of the Sport Pedal, make sure that the 4 rubber lips of the Sport Pedals, are securely wrapped around the OE pedal. This can be checked by running a finger along the backside perimeter of the pedal & by pulling up on the Sport Pedals.

D. Install Brake Sport Pedal



Follow steps C.1 through C.3 for Brake Sport Pedal installation.

E. Install Clutch Sport Pedal (For Manual Only)



Follow steps C.1 through C.3 for Clutch Sport Pedal installation.

F. Clean Up



- Using plain water, wipe down Sport Pedals to remove soap residue, fingerprints, etc...



Remove protective blankets from vehicle.



Figure B1

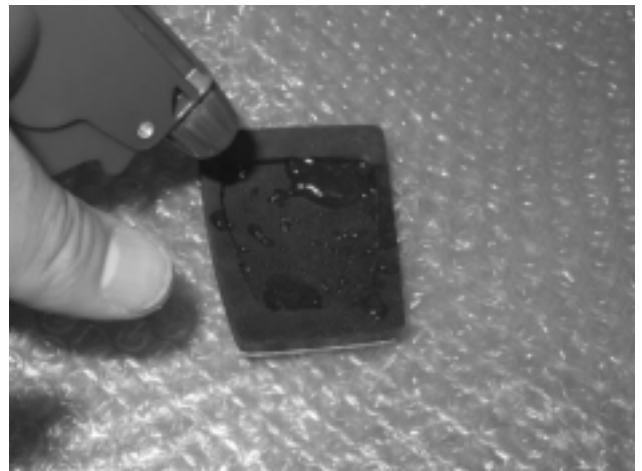


Figure C1

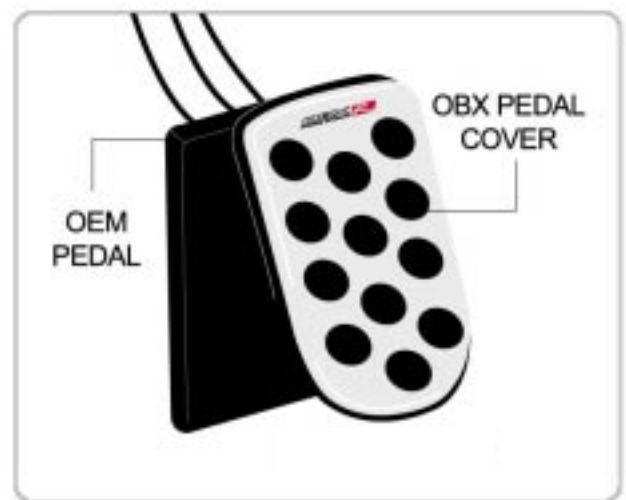



Figure C2



Section III  Functional Verifications

Check:

- Accelerator, Brake & Clutch (for Manual Transmission) Sport Pedals

- Shifting or Looseness

- OE Pedal Functionality

Look for:

Accelerator, Brake & Clutch (for Manual Transmission) Sport Pedal should be completely wrapped around the backside of the OE Accelerator, Brake & Clutch (for Manual Transmission) Pedals. Be sure to check that the lips are wrapped around the OE pedal and by pulling up on the Sport Pedal assemblies.

Slight shifting or looseness is acceptable in the pedals, especially when the pedals are freshly lubricated.

All OE Pedals should be engaged and disengaged to ensure proper functionality, and that there is no interference with floor pan, floor mats, etc.

Section IV: Process / Audit Criteria

Process   

Audited during accessory installation

Paragraph numbers refer to paragraph numbers in Section II

Audit 

Audited on completed vehicle installation

Part Number: Reference Vehicle/Part Number
Applicability Matrix

A. Pre-installation Precautions



1. Vehicle engine is ☑OFF☑ and vehicle is on a flat surface (not on an incline/decline).



2. Engage Parking Brake.



2. Engage transmission into Park (Auto Trans) or into any gear (Manual Trans).



3. Place protective blanket over driver's side entry way and on top of drivers floor mat.

B. Remove OE Rubber Pedal Cover



1. Remove the OE Rubber Pedal Cover(s) off of the brake pedal (Auto & Man) and clutch pedal for manual transmissions. .

C. Install Accelerator Sport Pedal



1. Lubricate the inside of the Accelerator Sport Pedal by spraying the soapy water mixture.



2. Place the Accelerator Sport Pedal over the OE Accelerator, and manipulate the installation by twisting and pushing the Accelerator Sport Pedal onto the OE Accelerator, until fully installed.

D. Install Brake Sport Pedal



1. Follow steps C.1 through C.3 for Brake Sport Pedal installation.

E. Install Clutch Sport Pedal (For Manual Only)



1. Follow steps C.1 through C.3 for Brake Sport Pedal installation.

F. Clean Up



1. Using plain water, wipe down Sport Pedals to remove soap residue, fingerprints, etc...



2. Remove protective blankets from vehicle.

A. Pre-installation Precautions

B. Remove OE Rubber Pedal Cover

C. Install Accelerator Sport Pedal



3. **NOTE:** To ensure proper installation of the Sport Pedal, make sure that the 4 rubber lips of the Sport Pedals, are securely wrapped around the OE pedal. This can be checked by running a finger along the backside perimeter of the pedal & by pulling up on the Sport Pedals.

D. Install Brake Sport Pedal

E. Install Clutch Sport Pedal (For Manual Only)

F. Clean Up