

Preparation

Part Number: PTS32-35070

Kit Contents

Item #	Quantity Reqd.	Description
1	2	Side Step
2	1	Hardware Bag
3	1	Instruction sheet
4		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	4	19mm Flange nuts
2	4	19mm Flange Bolts

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	Under vehicle installation
Special Tools	Notes
Installation Tools	Notes
Ratchet	
Socket	¾" or 19mm
Box End Wrench	¾" or 19mm
Torque Wrench	40 ft-lbs/54 Nm
Special Chemicals	Notes

General Applicability

Applicable to FJ models with Rock Rail accessory.

Recommended Sequence of Application

Item #	Accessory
1	Rock Rail
2	Step Assist
3	






*Mandatory

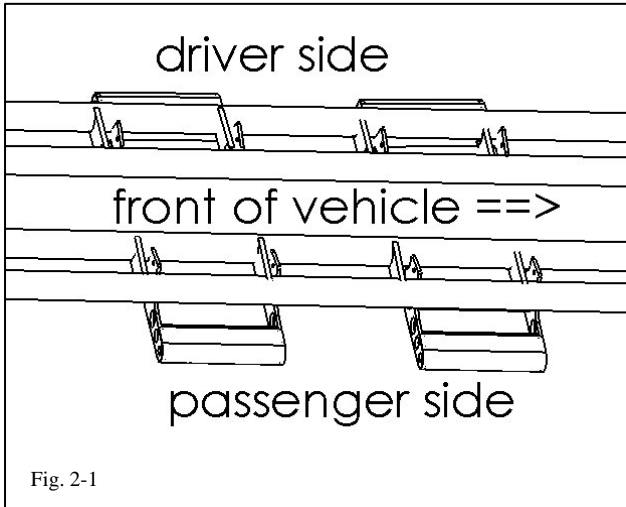
NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

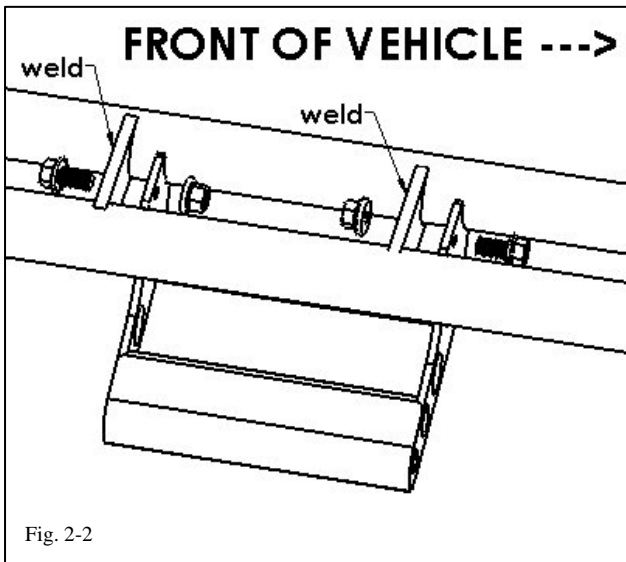


1. Pre-installation Preparation

- (a) Open packaging and inspect product for content and damage.
- (b) Remove protective wrapping.
- (c) Read instructions thoroughly before beginning installation.

2. Install the Step Assist

- (a) The Step Assist can be installed in any of (4) positions on the Rock Rail. (Fig. 2-1)
- (b) Position the Step Assist as shown. (Fig. 2-2)



- (1) Position the Step Assist brackets between the Rock Rail tubes.



- (2) Position the Step Assist brackets in front of the Rock Rail brackets.



- (3) Install the hardware with the nuts between the brackets.

- (1) The nuts are self locking and will require a wrench for installation.



- (c) Torque bolts to a target torque of 40 ft-lbs/54 Nm.

- (d) Repeat procedure on all remaining step positions.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Vehicle Function Checks