

**Part Number: PTS32-52050-XX**

**Kit Contents**

Item #	Quantity Req.	Description
1	1	Armrest Assembly
2	1	Armrest Base w/U-clip
3	1	Wire Clip
4	1	Screw

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		

**Conflicts**

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**Recommended Tools**

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Screw Driver	#2 Phillips
Special Chemicals	Notes

**General Applicability**

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**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**NOTE:** Part number of this accessory may not be the same as the part number shown.

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

**Legend**



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.


This document covers such items as:-


- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

### 1. Vehicle Preparation.

(a) Slide both front seats to full forward position and tilt seat backs forward.

 (b) Apply protective covering to vehicle interior.

 (c) Remove carpet pad from inside cup holder and discard. (Fig. 4a)

(d) Loosen screw from inside cup holder. The screw can be left in place and does not need to be removed. (Fig. 3b)

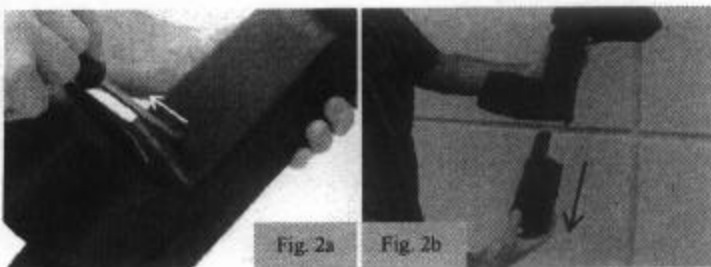
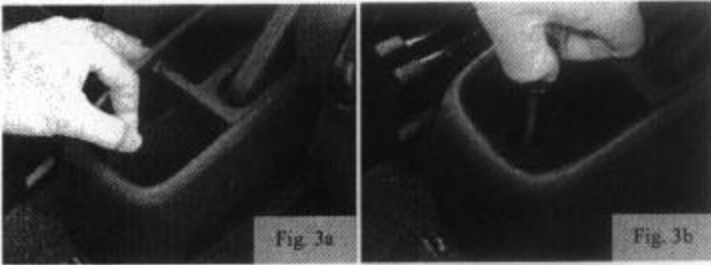
### 2. Check Kit Contents.

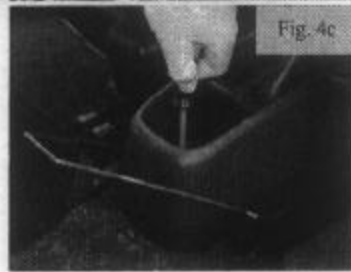
(a) Open box and check kit for content and damage.

### 3. Armrest Preparation

(a) Remove screw from back of Armrest Assembly and save for re-use. (Fig. 2a)

(b) Slide Armrest Base out of the Armrest Assembly. (Fig. 2b)





**4. Install the Wire Clip. (xB Shown)**

(a) Lift rear of console and slide Wire Clip under console with “hooks” facing down. (Fig. 4a)



(b) Attach Wire Clip hooks to seat brackets as shown. (Shown with cover removed for clarity.) (Fig. 4b)



(c) Re-install console screw. Do not over tighten. (Fig. 4c)

**5. Install the Armrest Base**

**xA Only.**

(a) Place a protective sheet (card board or heavy paper or plastic) on the sides of the console as shown. (Fig. 5a)

(b) While pulling up, rotate the Wire Clip forward. (Fig. 5b)

(1) Make sure the “hooks” remain fully engaged to the seat brackets.

(c) Fully insert the Armrest Base into the console cup holder. (Fig. 5c)



(d) Rotate the Wire Clip backward and onto the step on the base (marked “xA”) until it locks into the groove. (Fig. 5d)



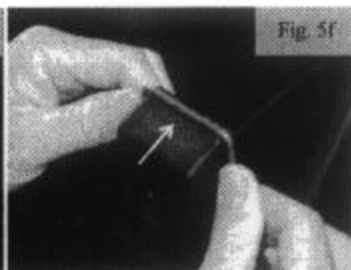
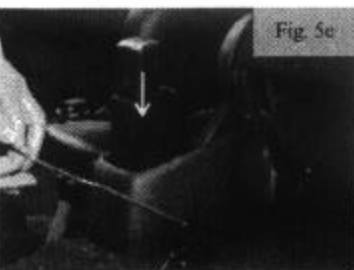
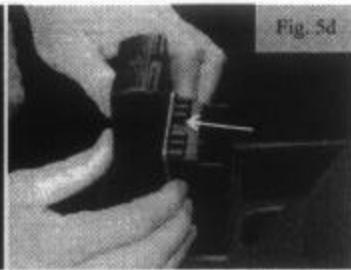
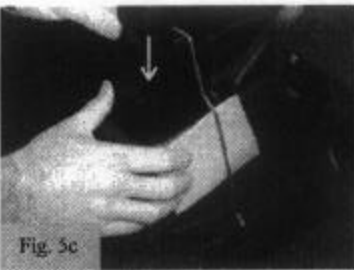
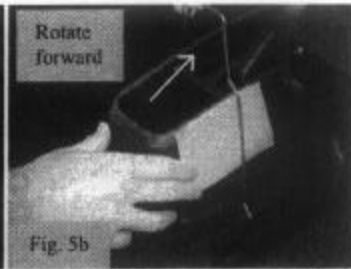
(1) Make sure the “hooks” remain fully engaged to the seat brackets.

**xB Only.**

(e) Fully insert the Armrest Base into the console cup holder. (Fig. 5e)



(f) While pulling up, rotate the Wire Clip forward and onto the top of the Armrest Base (marked “xB”) until it locks into the groove. (Fig. 5f)





- (1) Make sure the "hooks" remain fully engaged to the seat brackets.

### 6. Install the Armrest

- (a) Make sure the U-clip on the back of the Armrest Base is centered and positioned all the way up. (Fig. 6a)

- (1) Push the clip up if required.

- (b) Place the Armrest Assembly over the Armrest Base. (Fig. 6b)

- (1) Start by aligning the rear of the Armrest Assembly with the rear of the Armrest Base. (Fig. 6c)



- (2) Make sure the ribs on the front of the Armrest Base are between the ribs inside the front of the Armrest Assembly. (Fig. 6d)

- (c) Push the Armrest assembly down fully. (Fig. 6e)

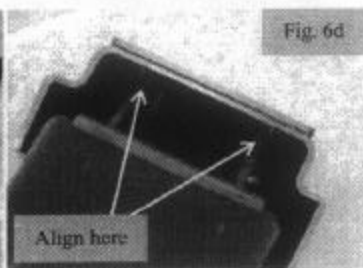
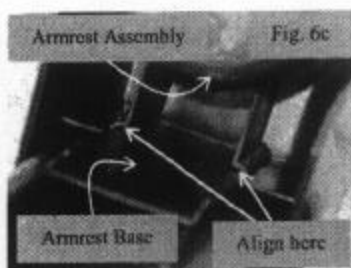
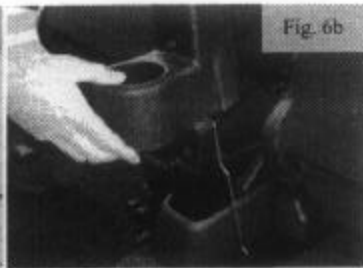
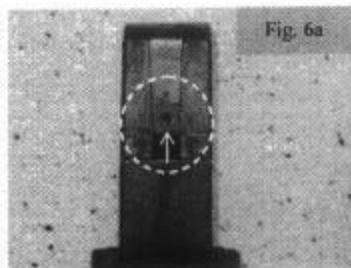
- (1) On the xB, some resistance will be felt as the Armrest assembly contacts the Wire Clip. This is normal.



- (d) Install the screw. (Fig. 6f)

- (1) Maintain downward pressure on the console while installing screw.

- (2) If the screw does not align with the U-clip, check alignment of Armrest Assembly to Armrest Base (see steps b1 and b2 above).



Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Rotate Armrest
- Excessive side to side movement.
  
- Excessive contact with side of seat backs.  
(Slight contact is OK)

Locking at full up and full down position.

Full engagement of Wire Clip "hooks" to seat brackets.

Full engagement of Wire Clip "hooks" to seat brackets.

Armrest Assembly not centered over Armrest Base

Vehicle Function Checks

- Front Seats
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Full front to rear slide with no contact