

Preparation

Part Number: 00016-60710

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Driver side Step board
2	1	Passenger side Step board
3	1	Hardware kit
4	1	Installation sheet

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1	N/A	N/A
2		
3		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	10	8mmx 25mm hex Bolts
2	10	8mm Flat Washers
3	10	Lock Washers

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	N/A	N/A

Conflicts

Extended cab Tundra

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
13mm Socket wrench	½" socket optional
Special Chemicals	Notes

General Applicability


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Recommended Sequence of Application


Item #	Accessory
1	Driver side
2	Passenger side


*Mandatory


Legend

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



Fig 2a

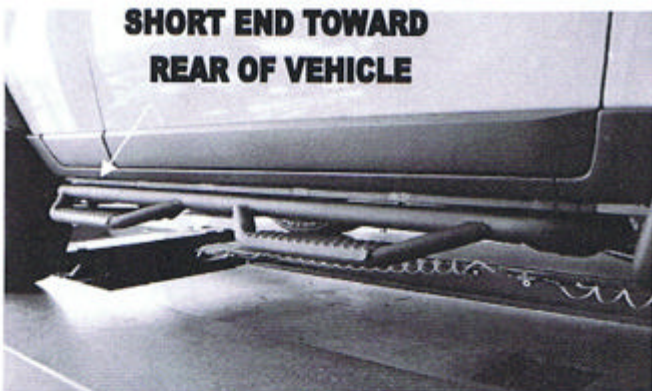


Fig 3a

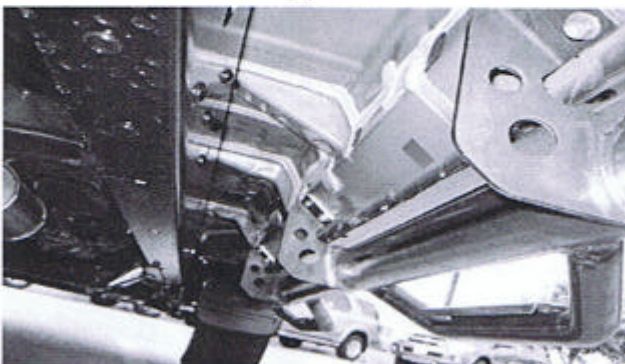


Fig 3b

1. Check Kit Contents.

- (a) Open box and check kit for content and damage.

2. Vehicle Preparation

- ⚠ (a) Remove any Factory hardware and discard. (Fig. 2a)

3. Step board Installation (Driver side)

- ⚠ (a) Position the Step board to Driver side of the vehicle. **Note:** The short end of the Step board should be located at the **rear** of the vehicle. (Fig. 3a)
- ⚠ (b) Test fit the Step board to the factory hole locations. **Note:** The step should line up with the existing factory bolt locations. (Fig. 3b)

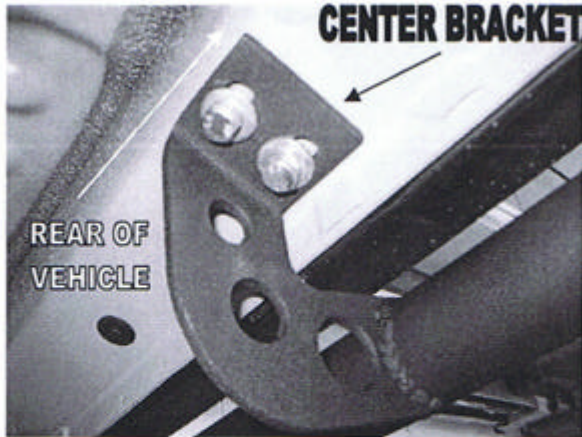


Fig 4a

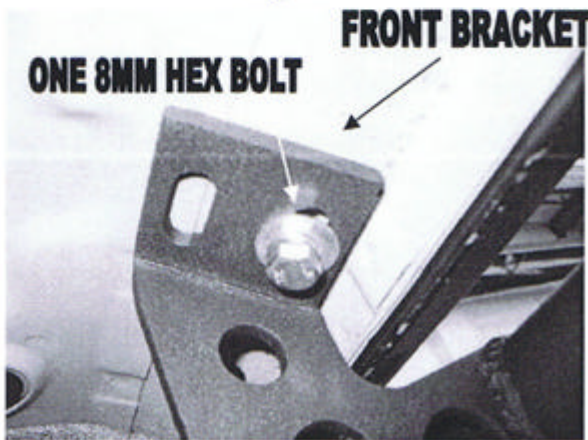


Fig 4b



Fig 5a

4. Bracket installation.

- ⊘ (a) Starting with the center Bracket, Start one 8mm Hex bolt, 8mm Lock Washer and 8mm Flat washer into the factory bolt location. (Fig. 4a) **Note.** Step board should hang in location with the bent flange toward the rear of the vehicle.
- ⚠ (b) Start the other 8mm Nut, 8mm Lock washer and 8mm washer on the same Bracket. **Note:** Hand tighten. (Fig 4a)
- ⚠ (c) Start all of the remaining 8mm Hex bolts, 8mm nuts, 8mm Lock washers and 8mm flat washers at each bracket. **Note:** The Front bracket uses only one 8mm bolt and washer per side. (Fig 4b)

5. Final position and Torque.

- ⚠ (a) Position the Step board to the side of the vehicle. **Note:** There should be a small amount of adjustment up and down and front to rear. (Fig. 5a).
- ⚠ (b) After final positioning, snug each Bolt location. **Note:** Do not over tighten at this time.
- ⚠ (c) Torque each bolt location to 15 ft/lbs.

6. Step board Installation (Passenger side).

- ⚠ (a) Repeat installation procedure steps 1-5.
- (b) This concludes the step board installation.