

TOYOTA

Yaris / Hatchback 2009 -

Molded Mudguard

Part Number: 00016-52709

Accessory Code: MG1-BLACK



Kit Contents

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Splashguard
2	1	Front Driver Side Splashguard
3	1	Rear Passenger Side Splashguard
4	1	Rear Driver Side Splashguard
5		
6		
7		
8		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	6	# 14 x19mm Screws (For Front)
2	4	# 10 x 19mm Screws (For Rear)
3	4	# 10 Spring Clips
4		
5		
6		
7		
8		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

Note: None

Recommended Tools

Safety Tools	
Safety Glasses	
Special Tools	
Installation Tools	
#3 Phillips Screwdriver	
#2 Phillips Screwdriver	
Slot Screwdriver	
6mm (1/4") Drill Bit / Drill	(Optional)
Clean Cloth/Rag	
Special Chemicals	
Alcohol / Water Solution	

Color Applicability/Trim Level

Accessory Color	Vehicle/Trim Color																		

General Applicability

Hatchback

Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		

* Mandatory

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Installation Instructions

Front

Note: Turning of front wheels to the left or right will allow for additional clearance, when installing the mudguard



1.) Clean front body panel where splashguard is to be located with alcohol/water solution.



2.) Identify existing mount holes A, B & C (Fig.1 & 2)

3.) Mount splashguard on body panel and install supplied # 14 screws at location A & B while holding part tight against body panel. (Fig.1)

4.) Install supplied # 14 screws in location C while holding part tight against body panel. (Fig.2)

5.) Repeat procedure for other side.



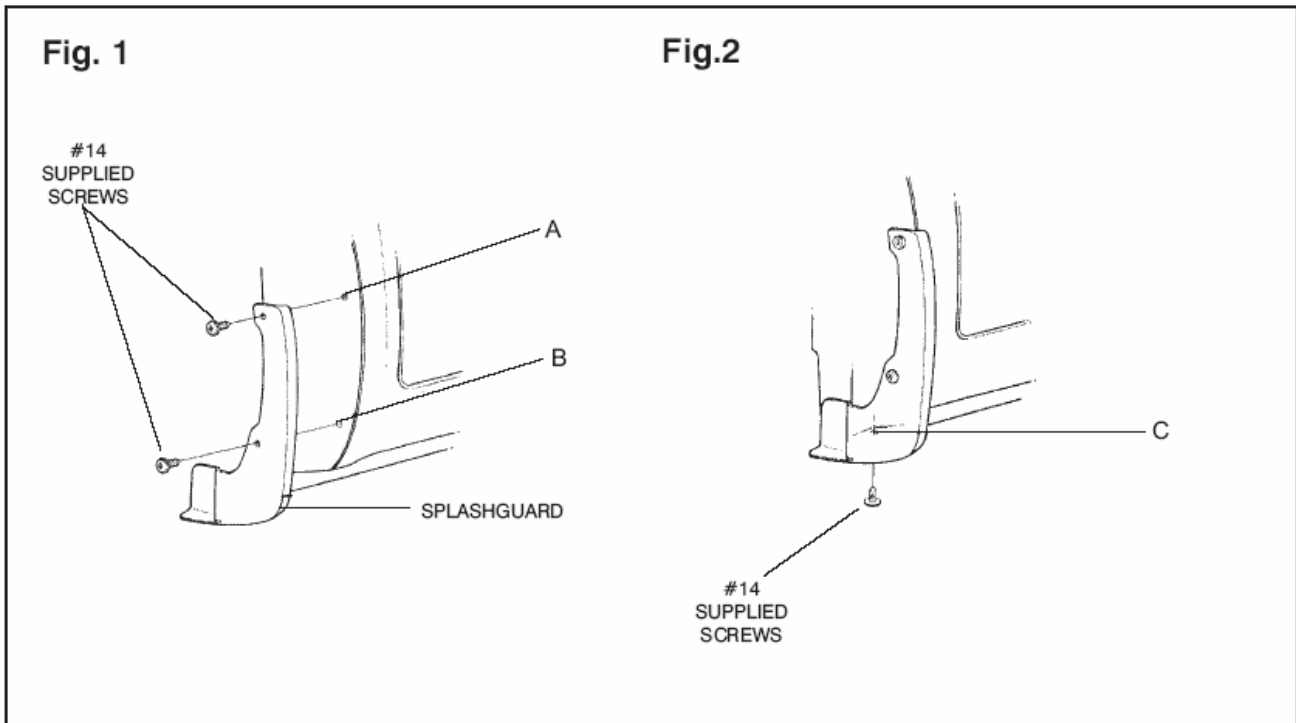
Note: Optional Method : Screws can be installed without drilling since they are self tapping screws.



Caution: Care must be taken to make sure splash guard or vehicle is not damaged while using this method.



Note: Gap tolerance "not greater than 1mm on front mudguards"



Installation Instructions

Rear



1.) Clean rear body panel where splashguard is to be located with alcohol/water solution.



2.) Identify existing mount hole location C and remove existing push pin. **Do not discard.**(Fig.1)

3.) Install supplied # 10 spring clip (Large) with turned up edge on inside of bumper panel edge. (Fig.1)

4.) Mount splashguard on body panel and install push pin in location C, while holding part tight against bumper panel. (Fig.2)

5.) Using part as a template drill 6mm holes in locations A and B while holding part tight against body panel. (Fig.3) *(Optional Drilling)*

6.) Install supplied spring clips with turned up edge on inside of bumper panel at locations A & B. (Fig.4)

7.) While holding part at locations A and B tightly against bumper, install supplied # 10 screws in locations A and B. (Fig 5)

8.) Repeat procedure for other side.



Note: Optional Method : Screws can be installed without drilling since they are self tapping screws.



Caution: Care must be taken to make sure splash guard or vehicle is not damaged while using this method.



Note: Gap tolerance "not greater than 1mm on rear mudguards"

Fig. 1

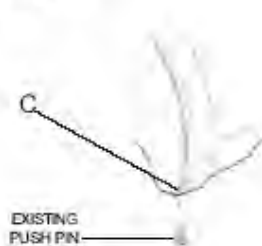
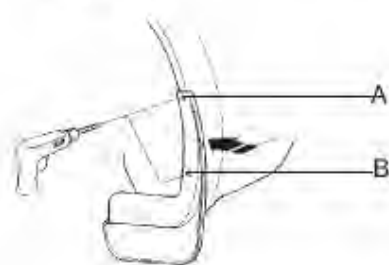


Fig. 2



Fig. 3



SUPPLIED #14 SCREW

Fig. 4

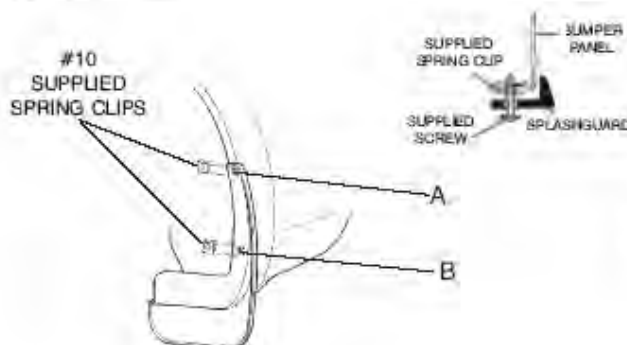
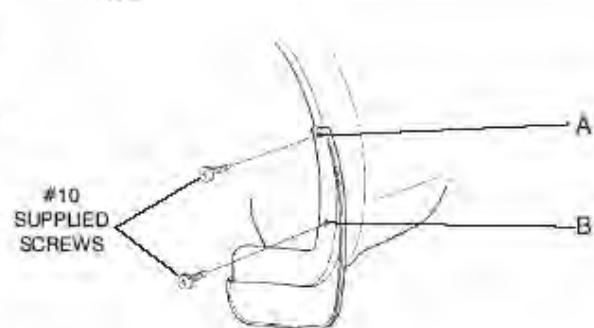


Fig. 5



Function Verification:



Check for:

√ Gaps between splashguard and body side

Look For:

⊕ Maximum allowable gap 1.0mm