



# TOYOTA

# TUNDRA 2007

# DASH APPLIQUE

## A. Follow these installation precautions



1. Use Seat and Floor Protectors to avoid damage to surfaces. (Figure A1)

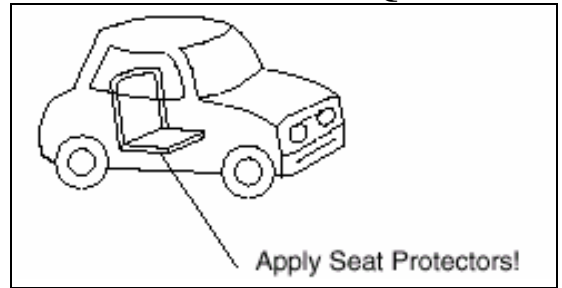


Figure A1



2. Wear protective latex gloves while cleaning factory panels. NOTE: The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.



Figure A2



3. Use clean lint-free scratch resistant cloths for cleaning factory components. (Figure A2)

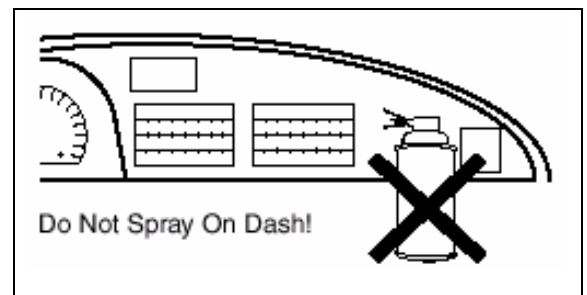


Figure A3



4. Do not spray cleaning solutions directly on factory dash surfaces. (Figure A3)

5. Clean surface thoroughly & wipe dry immediately with a new clean cloth. (Figure A4)

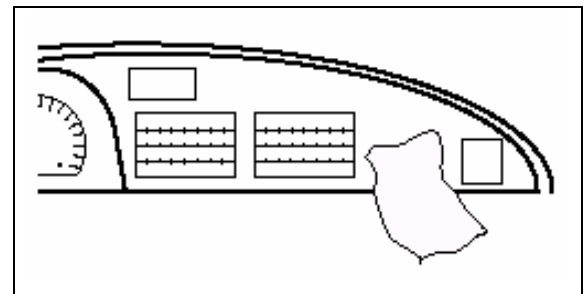


Figure A4

6. Vehicle dash surfaces must be at between 70°F & 110°F just before actual installation.

7. Dash appliqué must be between 70°F & 110°F just before actual installation. All dash appliqué should be flush to edge of factory components +/-1.0mm

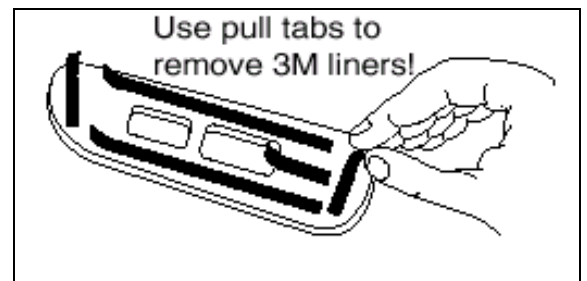


Figure A 5

8. Use pull-tabs to remove 3M liners. Do not touch adhesive backing before installation. (Figure A5)

Figure A5

**B. Inspection of Parts**

1. Inspect parts prior to installation to avoid unnecessary removal.

**C. Dry Fit Parts**

1. Check placement for alignment of each part.

**D. Clean Factory Surfaces**

1. Use latex gloves to protect hands. Not mandatory, only for those installers who may be sensitive to the chemicals being used.
2. Apply alcohol & water using a lint free cloth that is scratch resistant.
  - i. Thoroughly clean all surfaces shown. (Figure D1, D2 or D3)
  - ii. Dry with another clean, dry cloth. (Figure D1, D2 or D3)

**07 Tundra Base Kit (8 pc.)**

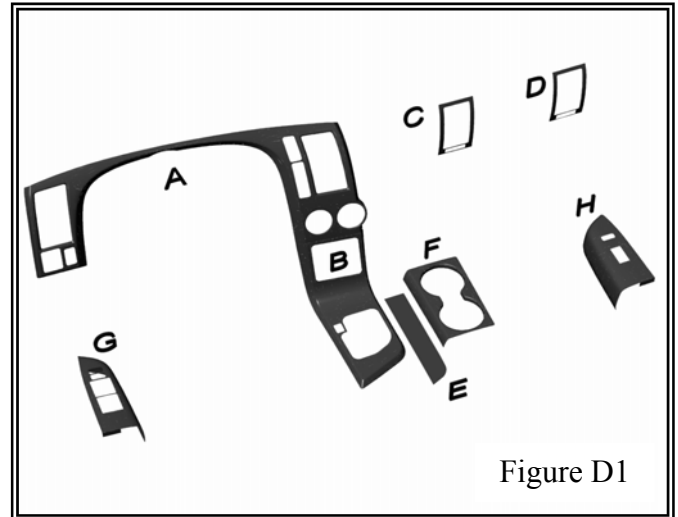


Figure D1

**07 Tundra D-Cab Rear Doors (2 pc.)**

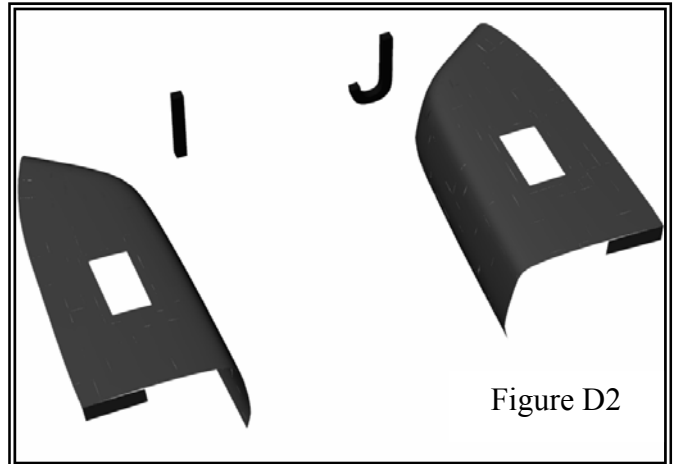


Figure D2

**07 Tundra Super Max Rear Doors (2pc)**

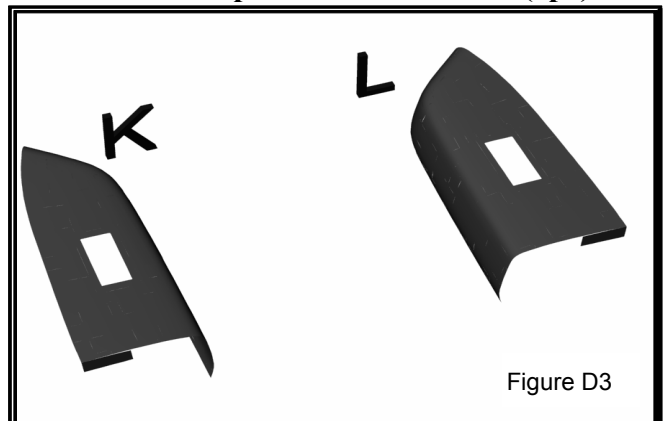
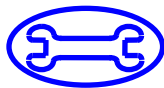


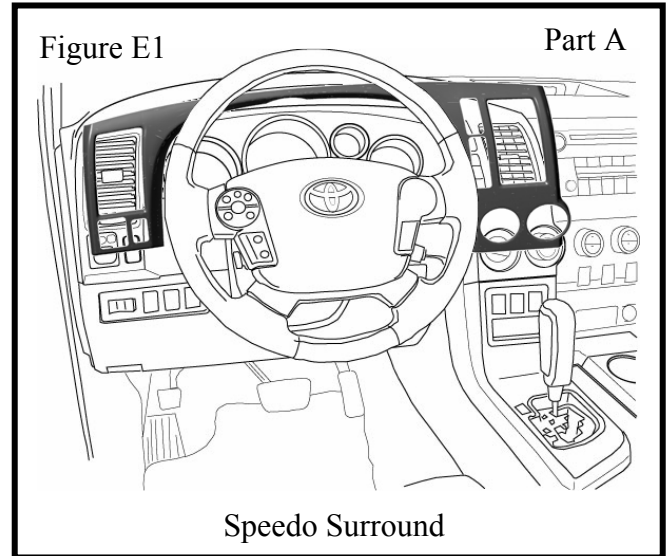
Figure D3



- Latex Gloves
- Clean Cloths
- Alcohol & Water

**E. Install Speedo**

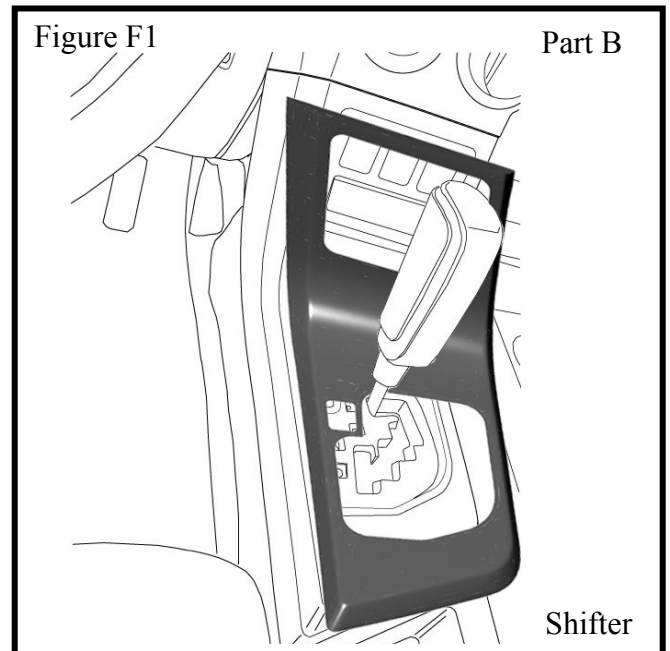
1. To warm up vehicle surfaces:  
Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6” from surfaces.
2. Lower the steering column to the lowest position.
3. Remove adhesive liners from part.
4. Position and secure part.
  - i. Align cut outs for all switches, vents and dials
  - ii. Align part uniformly to edge of factory component. (Figure E1)
  - iii. Gently touch part into position.
  - iiii. Verify function of all switches dials and vents
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

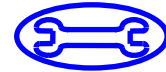


- Heating System

**F. Install Shifter**

1. Follow steps to warm components as required
2. Remove adhesive liners from part.
3. Position and secure part.
  - i. Align cut outs for the storage opening and the shift channel opening. (Figure F1)
  - ii. Align part uniformly to the bottom edge of the abutting speedo surround
  - iii. Align part uniformly to the core
4. Verify function of all dials and buttons.
5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

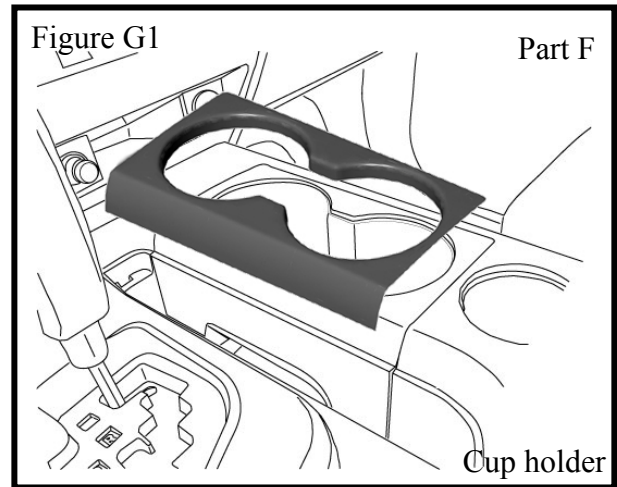




- Heating System

**G. Install Cup holder**

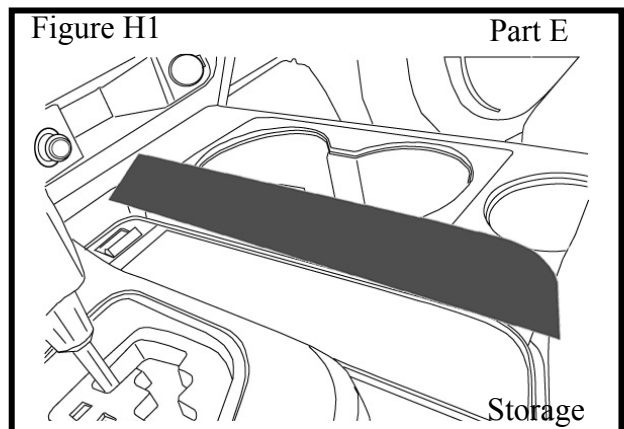
1. Follow steps to warm components as required.
2. Remove abutting center storage lid and set aside
3. Remove adhesive liners from part.
4. Position and secure part.
  - i. Align cup holder openings.
  - ii. Align part uniformly to edge of factory component. (G1)
  - iii. Press all edges with your palm so they fit into the crevice.
5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
6. Replace center storage lid.



- Heating System

**H. Install Storage Lid**

1. Follow steps to warm components as required.
2. Remove adhesive liners from part.
3. Position and secure part.
  - i. Align part uniformly to edge of factory component. (Figure H1)
  - ii. Gently touch part into position.
4. Verify alignment.
5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



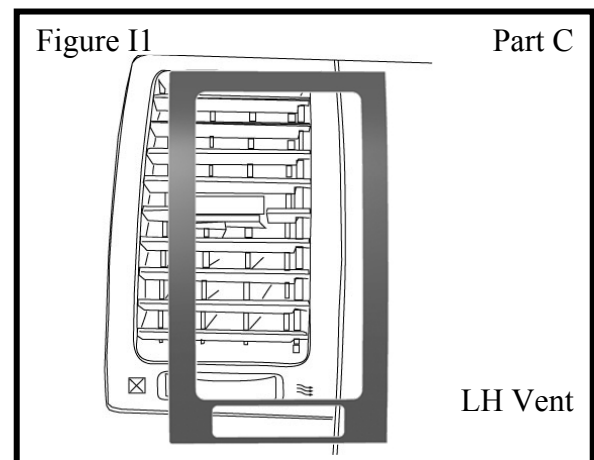
- Heating System



**ALTHOUGH THE LEFT AND RIGHT VENT LOOK VERY SIMILAR THEY ARE DIFFERENT. VERIFY THAT YOU ARE INSTALLING THE CORRECT PART**

**I. Install LH Vent**

1. Follow steps to warm components as required.
2. Remove adhesive liners from part.
3. Position and secure part.
  - i. Align vent wheel and vent opening
  - ii. Align part uniformly to edge of factory component. (Figure I1)
  - iii. Gently touch part into position.



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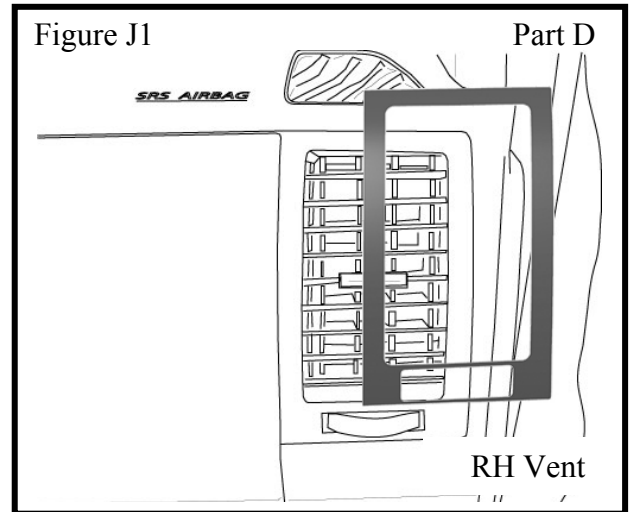
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



- Heating System

### J. Install RH Vent

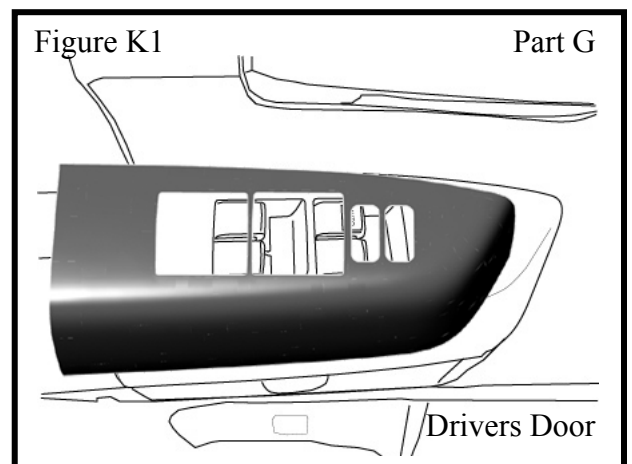
1. Follow steps to warm components as required.
2. Remove adhesive liners from part.
3. Position and secure part.
  - i. Align vent wheel and vent opening
  - ii. Align part uniformly to edge of factory component. (Figure J1)
  - iii. Gently touch part into position.
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



- Heating System

### K. Install Drivers Door

1. To warm up vehicle surfaces:
  - i. Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part.
3. Position and secure part.
  - i. Align cut outs for window and door lock switches.
  - ii. Align part uniformly to edge of factory component. (Figure K1)
  - iii. Gently touch part into position.
  - iv. Verify function of window and door lock switches.
  - v. Verify function of storage door below door pod
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure



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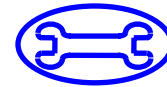
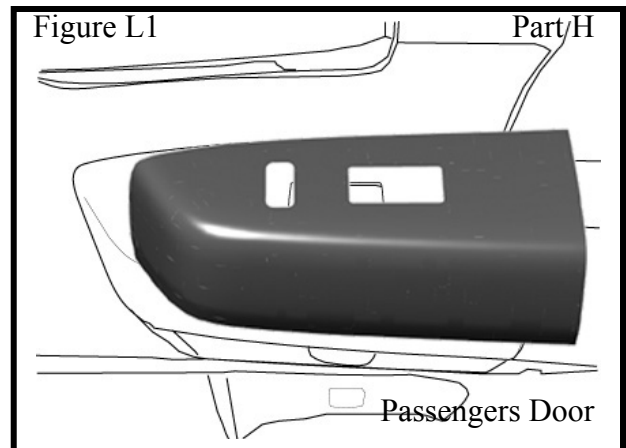
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to roll thumb along outside and inside edges while applying pressure.

## L. Install Passenger Door

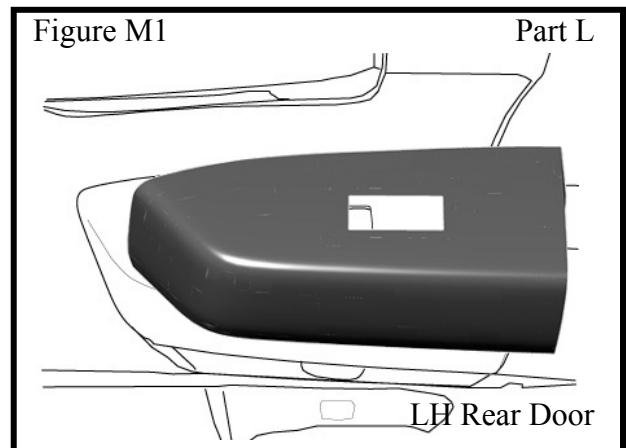
1. To warm up vehicle surfaces:
  - (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part.
3. Position and secure part.
  - (1) Align cut outs for window and door lock switches.
  - (2) Align part uniformly to edge of factory component. (Figure L1)
  - (3) Gently touch part into position.
  - (4) Verify function of window and door lock switches.
  - (5) Verify function of storage door below door pod
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



- Heating System

## M. Install LH Rear Door (D Cab or Super Max)

1. To warm up vehicle surfaces:
  - (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part.
3. Position and secure part.
  - (1) Align cut outs for window switch.
  - (2) Align part uniformly to edge of factory component. (Figure M1)
  - (3) Gently touch part into position.
  - (4) Verify function of window switch.
  - (5) Verify function of storage door below door pod
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure



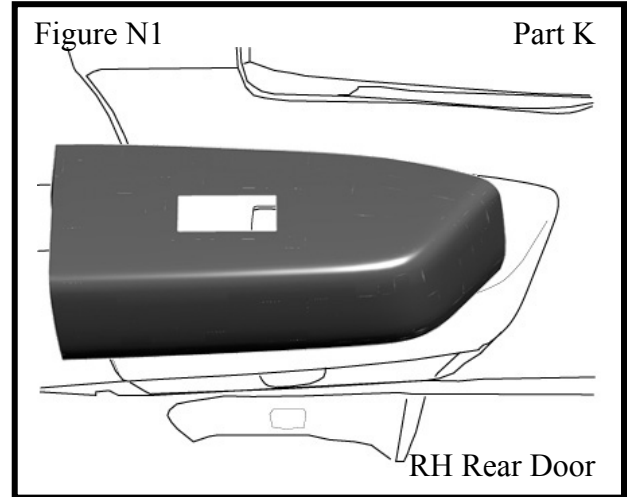
- Heating System

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to roll thumb along outside and inside edges while applying pressure.

**N. Install RH Rear Door (D Cab or Super Max)**

1. To warm up vehicle surfaces:
  - (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part.
3. Position and secure part.
  - (1) Align cut outs for window switch.
  - (2) Align part uniformly to edge of factory component. (Figure N1)
  - (3) Gently touch part into position.
  - (4) Verify function of window switch.
  - (5) Verify function of storage door below door pod
4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



**J. Clean Up**

1. Wipe down all surfaces to remove any finger prints or etc...
2. Place Care Card in glove box.
3. Remove protective covers from vehicle interior.



Section III – Functional Verifications

Check: \_\_\_\_\_

- Window Switch Buttons
- Door Lock Buttons
- A/C Vent
- Shifter Channel
- Climate Control
- Hazard Button
- Door Storage Compartments
- Gap

Look For: \_\_\_\_\_

- Full movement, back and forth
- Full movement, back and forth
- Full rotation, up and down
- Full Movement through channel
- Full rotation of dail
- Full movement, in out
- Full movement, in out
- Applique should be flush to edge of factory component, +/- 1.0mm