

Section II: Procedure

A. Installation

1. Remove running boards from box.
2. Remove brackets from box.
 - i. **Front Bracket (F)** (1 per side #1)
Front Middle (FM) (1 per side #2)
Middle Rear (MR) (1 per side #3)
Driver Rear (DR) (1 per side #4)
Passenger Rear (PR)(1 per side #4)
3. Remove factory hardware in mounting locations do not discard.
4. Align brackets to factory running board mount locations. Mount brackets to vehicle using factory hardware and supplied **M8 Bolt** in **Front** bracket location. (Fig A-1)

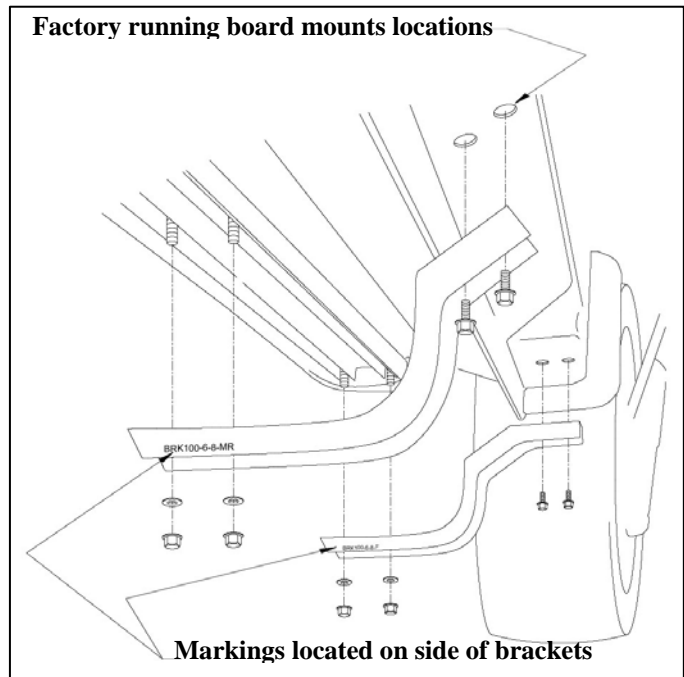


Fig A-1

- i. Do not tighten brackets to vehicle at this time. Leave mounting hardware loose for final adjustment.



5. Mount step board onto mounting brackets. Align front of step board behind trailing edge of front mud guard lower bolt. (Fig A-2)



- i. Torque bracket bolts to frame to 12 ft-lbs.
- ii. Torque board to bracket nuts and bolts to 8 ft-lbs.



Fig A-2

Checklist - these points **MUST** be checked to ensure a quality installation.



Check:

Look For:

Accessory Function Checks

- Board alignment
- Board tightened properly

Torque the "Bracket to Frame" hardware to 12lbs -ft. +/- 25% (9ft lbs. min. / 15ft. lbs max.)

"Board to Bracket" -verify correct torque 8 ft ft. lbs is used during installation.

Note: Range provided by QA