

Part Number: PTS30-21050

Kit Contents

Item #	Quantity Reqd.	Description
1	2	Door Sills (LH/RH)
2	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Reqd.	Description

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Pry tool	Non-scratch
Special Chemicals	Notes
Prep-sol 70	
Distilled water	

General Applicability

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Recommended Sequence of Application

Item #	Accessory
1	EC Mirror
2	Door Sill






*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description





Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

-  Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
-  Safety (eye protection, rechecking torque procedure, etc.).
-  Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
-  Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Vehicle Preparation.



- (a) Check kit for content and damage.



- (b) The Door Sill Protector and Sill surface temperature must be between 60°F and 90°F at time of actual installation.

2. Remove Factory Sill Plate

- (a) If applicable, pull back the factory protective plastic film just enough to expose the door sill surface.

- (1) Do not remove completely.

- (b) Simply lift edge of the factory sill plate and pull up firmly to remove. (Fig. 2-1)

- (1) A no-scratch pry tool may be used lift edge.

- (c) Discard factory sill plate.



3. Clean the Door Sill Surfaces

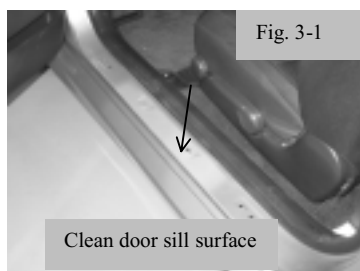


- (a) Clean the door sill surface to remove grease and wax. (Fig. 3-1)

- (1) Wipe the application area clean with 3M Prep Solvent 70 and a clean, no-scratch cloth.

- (2) Rinse the application area clean with distilled water and a clean no-scratch cloth.

- (3) Dry the installation area using a clean, dry, lint free cloth.



4. Install the Door Sill Enhancement



(a) Using the pull-tabs, remove the tape liners.
(Fig. 5-1)

(1) Avoid finger contact with the adhesive surface.

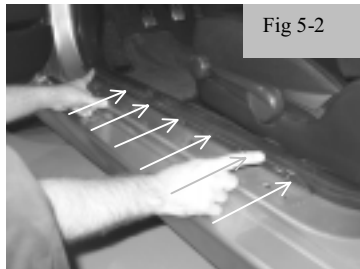
(b) Make sure the Door Sill Enhancement is in the proper orientation before the adhesive contacts the door sill



(1) The vehicle name must be right reading from outside the vehicle. Either Door Sill Enhancement is applicable to either side of the vehicle.



(2) Set the back edge of the Door Sill Enhancement on the door sill surface near the door seal. (Fig. 5-2)

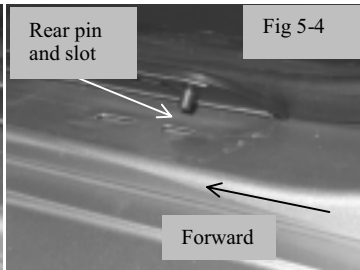
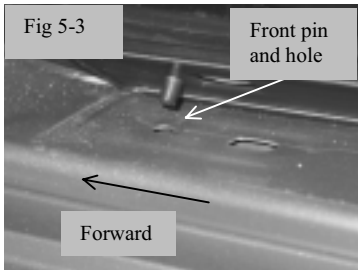


(c) Use the alignment pins to align the Door Sill Enhancement to the vehicle door sill.



(1) Align the front pin and hole first.
(Fig. 5-3)

(2) Then align the rear pin and slot.
(Fig. 5-4)



(d) Press firmly to gain full tape adhesion.

5. Gap Specifications

(a) The maximum acceptable gap between the bottom edge of the Door Sill Protector and the door sill surface is 1.5mm.